



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBEM651V3000125-3
Job Sheet 181896



Part No: RBEM651V3000125-3

Job Qty: 5 ea

Part Name: Strap Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/10/18

Job Tracking No:

Due Date: 9/13/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM651V3000125 Rev. 2 IPP Rev. A 18.06.29 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	5 pcs		9/13/18	0.00	0.00	Purchasing		SEP 20 2018
120	Packaging	5 pcs		9/13/18	0.00	0.00	Packaging2		SEP 20 2018
130	QC	5 pcs		9/13/18	0.00	0.00	QC6		DAS 38 9-20
140	Packaging	5 pcs		9/13/18	0.00	0.00	Packaging3-1		6 9-20
150	QC21-SA	5 Ea		9/13/18	0.00	0.00	QC21		6 9-20 SEP 22 2018

Part Op 110 - Issue P/O to Tulmar; P/O 040832 - Manufacture as per DWG RBEM651V3000125-3 - Certificate of Descriptions: Conformity is required ***DART to supply RBEM651V3000125-1

aug 23. 2018 S R L

PO Details

Tulmar Safety Systems (tul001-vc)



PO No: PO040832

Line No: 2

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBEM651V3000125-1	Plate	5 Ea (1 ea)	110-Purchasing	
RBEM651V3000125-3P	Strap Assembly	5 Ea (1 ea)	110-Purchasing	5112144

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	RBEM651V3000125-1	5	8	0
	RBEM651V3000125-3P	5	0	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S112145



Part: RBEM651V3000125-3

Job No: 181896

Serial No/Batch: S112145

Revision: 2

Inspector:

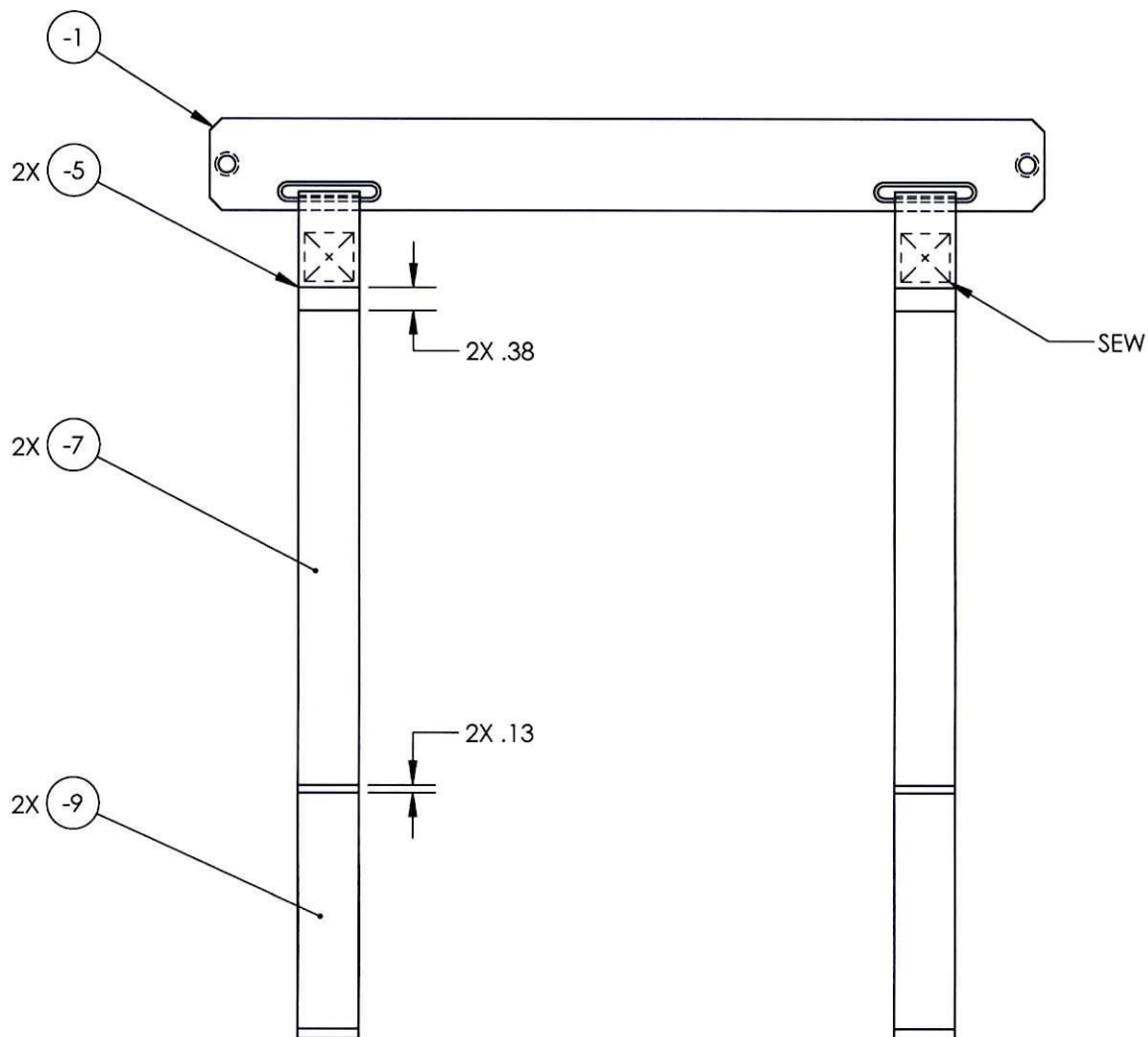
Exp Date:

Instructions:

Date: 09/20/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



NOTES:
1. SEE -5 PRIOR TO SEWING

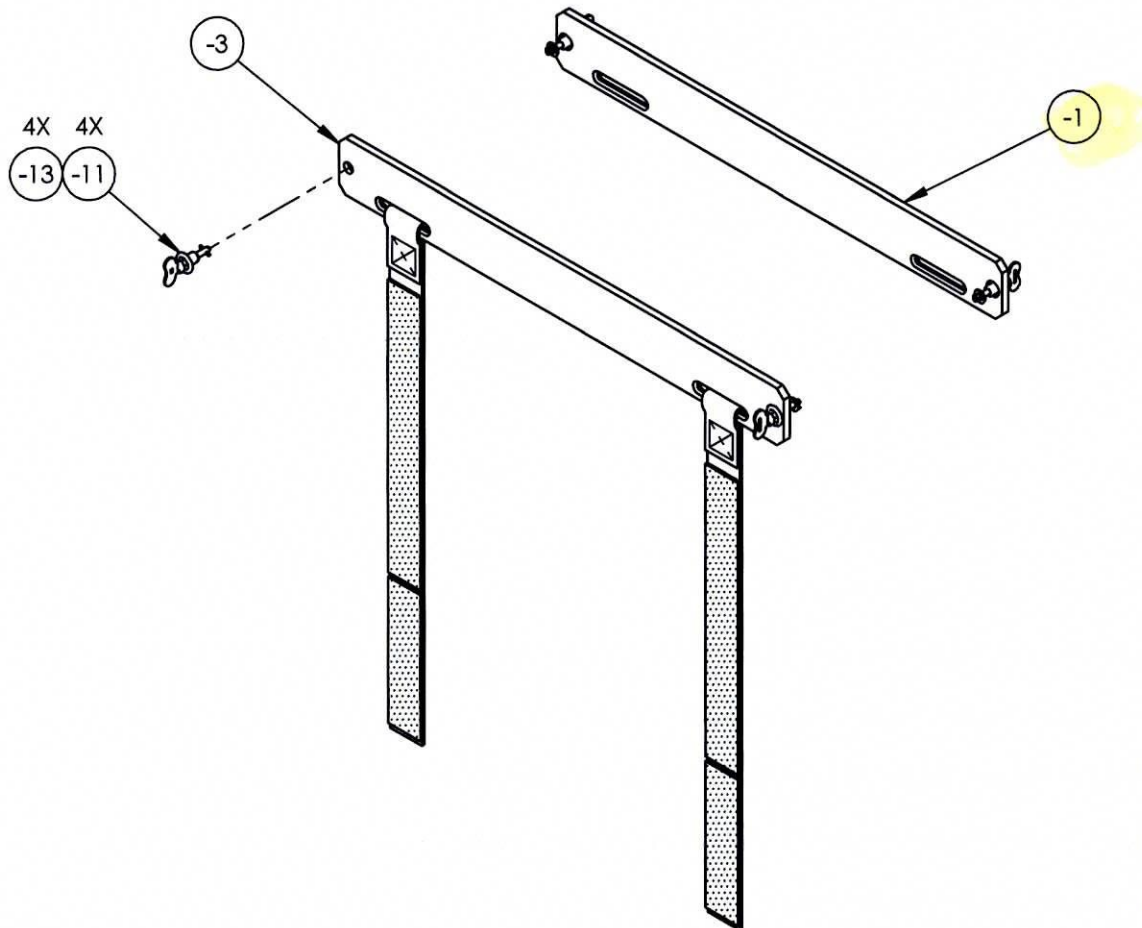
DART AEROSPACE	
TITLE FRONT SHAFT PROTECTOR	
DWG NO. RBEM651V3000125-3	REV 2
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125/✓
DRAWN BY: MACKOVJAK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 1:3	DATE 4/18/2016
SHEET 3 OF 6	

(-3)

STRAP ASSY

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION	6/27/2016	SM	JAG
2	16-0178	-1 CH'D DIM WAS 1.57 IS 1.50, WAS 2X .79 IS 2X .75; CH'D MATERIAL WAS 1018/1020 CR IS A36/1018/1020 HR.	10/20/2016	SM	JAG



NOTES:

1. REF. AIRBUS T/N: M651V3000125.
2. USED IN KIT RBEM651V3000102.

DART AEROSPACE											
TITLE FRONT SHAFT PROTECTOR											
DWG NO. RBEM651V3000125	REV 2										
<table border="1"> <tr> <td>MAT'L</td> <td>UNLESS OTHERWISE SPECIFIED</td> </tr> <tr> <td>TREAT</td> <td>DIMENSIONS ARE IN INCHES</td> </tr> <tr> <td>FINISH</td> <td>.XXX ± .005 FRACTIONS ± 1/8</td> </tr> <tr> <td></td> <td>.XX ± .01 ANGLES ± .5°</td> </tr> <tr> <td></td> <td>.X ± .1 SURFACES = 125</td> </tr> </table>		MAT'L	UNLESS OTHERWISE SPECIFIED	TREAT	DIMENSIONS ARE IN INCHES	FINISH	.XXX ± .005 FRACTIONS ± 1/8		.XX ± .01 ANGLES ± .5°		.X ± .1 SURFACES = 125
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APPROVED:	GILBERT										
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SCALE	1:4	DATE	4/18/2016	SHEET 1 OF 6							

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	1		-1	1	PLATE	A36/1018/1020 HR		2
	X	B/O	-3	1	STRAP ASSY		(EUGENE EQUIPMENT)	3
	2	B/O	-5		STRAP BELT	NYLON	1" STRAP, BLACK (MCMASTER-CARR # 87425K76) MOD.	4
	2	B/O	-7		VELCRO - HOOK	NYLON	1" HOOK VELCRO, BLACK (MCMASTER-CARR # 9489K306) MOD.	5
	2	B/O	-9		VELCRO - LOOP	NYLON	1" LOOP VELCRO, BLACK (MCMASTER-CARR # 9486K501) MOD.	6
		B/O	-11	4	QUARTER TURN FASTENER	STEEL	CAMLOC 2600-9SW	1
		B/O	-13	4	RETAINING WASHER	S.S.	CAMLOC 2600-SW	1
	ASSY -3							



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040832**

Supplier: TUL001-VC
Tulmar Safety Systems
1123 Cameron St
Hawkesbury
ON
K6A 2B8 Canada
Phone: 613 632 1282
Fax: 613 632 2030

PO No: PO040832
PO Date: 8/23/18
Due Date: 9/13/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Lussier, Patrick
Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Revision

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
2	181896	RBEM651V3000125-3P			Strap Assembly	Firmed	-	9/20/18	7 Ea	0 Ea	7 Ea	\$21.28/Ea	\$148.96
Line Item Note Will bring the RBEM651V3000125-1 ASAP Ok to manufacture with Mark-ups Tulmar provided 7 X SEP 20 2018													
3	182404	RBEM623U1002102-23P			Strap Assembly	Firmed	-	9/20/18	15 pcs	0 pcs	15 pcs	\$50.00/pcs	\$750.00
Grand Total:													\$898.96

045
38
3-89

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/20/18 10:09 AM dart.Lussier.Patrick

PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8
Tel: 613-632-1282
Fax: 613-632-2030
GST R132478223
MID : XOTULSAF1123HAW
email: info@tulmar.com

Packing Slip No Page

64486 1

Ship Date
9/20/2018

Bill To:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Order number	Sales order date	Account number	Loc	Account manager	PO number	Ship via	Shipping Terms
36359	8/24/2018	CDART100	H	Vicky Eve Lovvorn	040832 ✓	Pick-Up	FOB ORIGIN
Item No. Description	Quantity ordered	UOM	Qty Shipped/Returned	Quantity on back order			

87406-001
Strap Assembly / for Front Shaft Protector
Drawing No: RBEM651V3000125-3 +MU
DWG Rev: 2 + 1
RBEM651V3000125-3 ✓
SF=45965

7.00 ✓ EA

7.00

Lot no.: BATCH0000000001

7.00

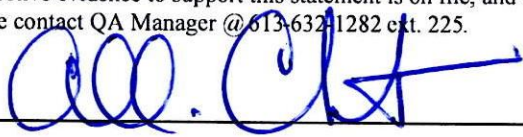
DAK
38
9-89

Certificate of Conformance

☐ See Certification Enclosed

I hereby certify that the items listed hereon have been inspected, and / or tested (as applicable), conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this statement is on file, and can be made available upon request.
If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 225.

Authorized Inspector



Date: SEP 20 2018